



Delivering Engineered Solutions

Global Manufacturing Resources
Supply Chain Management

India China Mexico Hong Kong Taiwan Vietnam

Global Cast Iron Grade Conversion Chart

NO.	Country	Grey Cast Iron Grades						
1	China	-	HT350	HT300	HT250	HT200	HT150	HT100
2	Japan	-	FC350	FC300	FC250	FC200	FC150	FC100
3	USA	NO.60	NO.50	NO.45	NO.35	NO.30	NO.20	-
4	Russia	C Ч 40	C Ч 35	C Ч 30	C Ч 25	C Ч 20	C Ч 15	C Ч 10
5	Germany	GG40	GG35	GG30	GG25	GG20	GG15	-
6	Italy	-	G35	G30	G25	G20	G15	G10
7	France	FGL400	FGL350	FGL300	FGL250	FGL200	FGL150	-
8	England	-	350	300	250	200	150	100
9	Poland	Z140	Z135	Z130	Z125	Z120	Z115	-
10	India	FG400	FG350	FG300	FG260	FG200	FG150	-
11	Romania	FC400	FC350	FC300	FC250	FC200	FC150	-
12	Spain	-	FG35	FG30	FG25	FG20	FG15	-
13	Belgium	FGG40	FGG35	FGG30	FGG25	FGG20	FGG15	FGG10
14	Australia	T400	T350	T300	T260	T220	T150	-
15	Sweden	O140	O135	O130	O125	O120	O115	O110
16	Hungary	OV40	OV35	OV30	OV25	OV20	OV15	-
17	Bulgaria	-	Vch35	Vch30	Vch25	Vch20	Vch15	-
18	ISO	-	350	300	250	200	150	100
19	COPANT	FG400	FG350	FG300	FG250	FG200	FG150	FG100
20	China Taiwan	-	-	FC300	FC250	FC200	FC150	FC100
21	Holland	-	GG35	GG30	GG25	GG20	GG15	-
22	Luxembourg	FGG40	FGG35	FGG30	FGG25	FGG20	FGG15	-
23	Austria	-	GG35	GG30	GG25	GG20	GG15	-



MES is ISO:9001 Certificated

